

Preparation unit——Filter & regulator

AIRTAC

GFR Series

Specification

Model	GFR200-08	GFR200-08	GFR300-08	GFR300-10	GFR300-15	GFR400-10	GFR400-15	GFR600-20	GFR600-25
Fluid	Air								
Port size	1/8"	1/4"	1/4"	3/8"	1/2"	3/8"	1/2"	3/4"	1"
Filtering grade	40 μm or 5 μm								
Pressure range	Semi-auto and automatic drain: 0.15~0.9MPa(20~130psi); Manual drain: 0.05~0.9MPa(7~130psi)								
Max. pressure	1.0MPa(145psi)								
Proof pressure	1.5MPa(215psi)								
Temperature range	-20~70°C								
Capacity of drain bowl	10CC		40CC		80CC		230CC		
Weight	220g		500g		1030g		2400g		

Ordering code

GFR200 08 M L F 1 W P K

Model

GFR200: G200 Series filter-regulator
GFR300: G300 Series filter-regulator
GFR400: G400 Series filter-regulator
GFR600: G600 Series filter-regulator

Code of reflux valve ②

Blank: No reverse flow valve is attached
K: Reverse flow valve is attached

Thread type

P: PT
T: NPT
G: G

Filtering grade

Blank: 40 μm
W: 5 μm

Scale

1: MPa
2: psi
3: bar

Pressure gauge shape

F: Square
C: Circular

Pressure gauge

Blank: Pressure gauge
N: No pressure gauge

Accessories

Blank: Bracket
J: No bracket

Port size

Model	Port size
GC200	08: 1/8"
	08: 1/4"
GC300	08: 1/4"
	10: 3/8"
GC400	10: 3/8"
	15: 1/2"
GC600	20: 3/4"
	25: 1"

Drain type

Drain type	Adaptable product's series
Blank: Semi-auto drain	GFR200, GFR300
M: Manual drain	GFR400, GFR600
A: Automatic drain	GFR300, GFR400, GFR600

Type code

Blank: Standard
L: Lower pressure ①

Symbol

No reflux valve is attached



Reflux valve is attached



Product feature

1. Embedded square pressure gauge is used to save installation space. (External circular pressure gauge is also optional).
2. The pressed-in self-locking mechanism can prevent the abnormal movement of the set pressure caused by external interfere.
3. Balanced design is adopted for the pressure adjustment mechanism.
4. In addition to standard type, lower pressure type is optional (The highest adjustable pressure is 0.4MPa).
5. Unique diversion structure spins the air flowing through to effectively separate the liquid from the air and reliably filter the solid grain.
6. The filtering grade includes 5 μm and 40 μm (optional).
7. Three drain types are available: manual drain, semi-auto drain and automatic drain.
8. The bracket can be selected for installation.

① The maximum work pressure of lower pressure type is 0.4MPa(58psi). ② Please refer to page 148 for details of reflux valve.

Inner structure and material of major parts

GFR200	GFR600	No. Item	Material
Semi-Auto drain	Semi-Auto drain	1 Drain bowl	Aluminum alloy(GFR600)\PC(others)
		2 Umbrella baffle	High viscosity POM
		3 Filter core	GFR600 Agglomerated by brass grain 40 μm 5 μm others Makrolon fiber
		4 Air guider	High viscosity POM
		5 O-ring	NBR
		6 Body of filter-regulator	Aluminum alloy
		7 Adjusting spool	Brass (GFR600)\POM(others)
		8 O-ring	NBR
		9 Diaphragm	SUS304 & Rubber
		10 Fixation ring cap	Aluminum alloy(GFR600)\POM(others)
		11 Adjusting spindle	Steel
		12 Regulator nut	Steel
		13 Pressure knob	POM
		14 Spring	SWC
		15 Adjusting seat	Aluminum alloy(GFR600)\POM(others)
		16 Feedback tube	POM
		17 Adjusting plug	Brass & Rubber
		18 O-ring	NBR
		19 Spring	SUS304
		20 Liquid meter cover	SPCC
		21 Liquid meter seal	VITON
		22 Liquid meter inside	PC

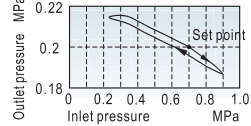
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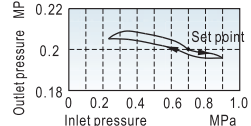
GFR Series

■ Pressure and feature of flow

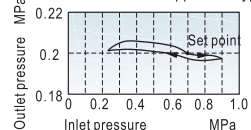
Pressure chart Applicable type: GFR200



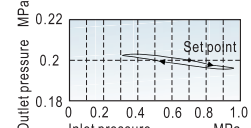
Pressure chart Applicable type: GFR300



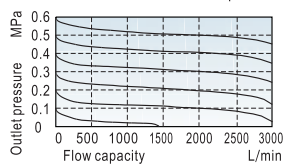
Pressure chart Applicable type: GFR400



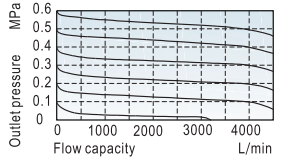
Pressure chart Applicable type: GFR600



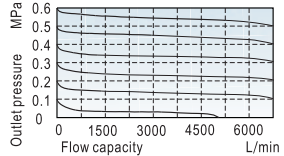
Flow chart Applicable type: GFR200
Inlet pressure: 0.7MPa



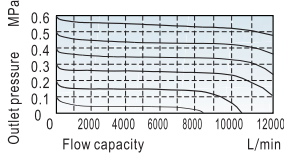
Flow chart Applicable type: GFR300
Inlet pressure: 0.7MPa



Flow chart Applicable type: GFR400
Inlet pressure: 0.7MPa



Flow chart Applicable type: GFR600
Inlet pressure: 0.7MPa



■ Selection of drain mode

G200		G300\G400\G600		
Manual drain	Semi-auto drain	Manual drain	Semi-auto drain	Automatic drain
PU tube with an inner diameter of $\Phi 5$ or $\Phi 5.5$ mm is recommended		G300: 1/8" G400, 600: 1/4"		

GFR

■ Dimensions

GFR200

Technical drawings of the GFR200 device. The front view shows a bracket (optional) with dimensions 30 and 32, a mounting hole of M30 x 1.5, and a pressure gauge with a scale from 0 to 161. The side view shows a bracket (optional) with dimensions 55, 34, 15.5, 5.5, 48, and 93. The pressure gauge has a scale from 0 to 161.

GFR600

Technical drawings of the GFR600 device. The front view shows a bracket (optional) with dimensions 70 and 48, a mounting hole of M68 x 1.5, and a pressure gauge with a scale from 0 to 25.1. The side view shows a bracket (optional) with dimensions 99, 90, 66, 64, 13, 11, 76, 219, 363, and 1/4 inch. The pressure gauge has a scale from 0 to 25.1.

GFR300/GFR400

Technical drawings of the GFR300/GFR400 device. The front view shows a bracket (optional) with dimensions A, B, C, D, E, F, G, H, I, J, K, L, and M. The side view shows a bracket (optional) with dimensions A, B, C, D, E, F, G, H, I, J, K, L, and M.

Model\Item	A	B	C	D	E	F	
GFR300-08	41	31	M40x1.5	1/4"	1/8"	53	
GFR300-10	41	31	M40x1.5	3/8"	1/8"	53	
GFR300-15	41	31	M40x1.5	1/2"	1/8"	53	
GFR400-10	50	40	M55x2.0	3/8"	1/4"	72	
GFR400-15	50	40	M55x2.0	1/2"	1/4"	72	
Model\Item	G	H	I	J	K	L	M
GFR300-08	40	38	8	6.5	143	46	225.5
GFR300-10	40	38	8	6.5	143	46	225.5
GFR300-15	40	38	8	6.5	143	46	225.5
GFR400-10	52	52	11	8.5	166.5	53	270.5
GFR400-15	52	52	11	8.5	166.5	53	270.5

