AITTAC

CM3 Series



Symbol













■ Product feature

- The external force required by changing the direction of the series of CM3B, CM3V, CM3L and CM3R is provided by external mechanism, which can be used for position test or limit switch.
- The series of CM3PF, CM3PM, CM3PMS, CM3PMX, CM3PL, CM3PP, CM3HS, CM3HD and CM3Y are operated manually, owning control joints with several structure forms and suitable for application under different conditions.
- Shut-off structure has good tightness and is sensitive in direction changing and lubricant is not necessary.
- 4. Multi-mounting makes it convenient to install and apply.
- The control joints of series of CM3L, CM3V, CM3R and CM3Y are made of metal which has long service life and more reliable and steady performance.
- 6. CM3PMS. CM3PMX Series have metallic guard, it can protect the push cup, to avoid misact due to outside force touching the push cup. So they can be used more reliably.

Ordering code

CM3 PP 06 B P Valve's type Thread type CM3: CM type 3/2 5/3 way Port size Thread type М5 Not code B: Basic type T: NPT R: Roller type 1/4' G: G L: Roller with free return type V: Vertical type **Button color** Y: Lever typer Button color PL: Latching type PP: Protruding type R: Red R: Red B,R,L,V,Y PF: Flat type PP,PF,PM G: Green B: Black R: Red PM: Mushroom type PMS: Mushroom type(with guard) PMX: Big mushroom type(with guard) HS,HD Y: Yellow HS: Selector type HD: Double-selector type Port size 05: M5 08: 1/4"

Specification

CM3□-05	CM3□-06	CM3□-08
External control		
Air (to be filtered by 40 μ m filter element)		
0~1.0	MPa(0~114psi)(0~10).0bar)
1.	5MPa(215psi)(15.0ba	ır)
−20~70 °C		
3 port 2 position		
2.0mm ²	2.5 mm ²	15.0mm²
0.11	0.14	0.84
M5x0.8	1/8"	1/4"
Aluminum alloy		
	Air (to be $0 \sim 1.0$ 1.	External control Air (to be filtered by 40 µ m filte 0~1.0MPa(0~114psi)(0~10 1.5MPa(215psi)(15.0bs -20~70 ℃ 3 port 2 position 2.0mm² 2.5 mm² 0.11 0.14 M5x0.8 1/8"

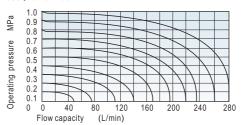


CM3

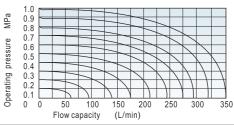
1 HD series are 5/3 way. 2 PT thread, NPT thread and G thread are available.

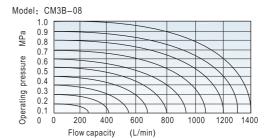
Flow chart

Model: CM3B-05



Model: CM3B-06





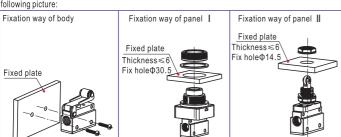


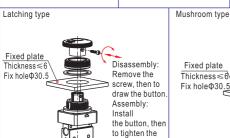
CM3 Series

CM3

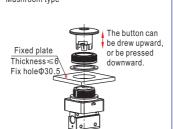
Installation and operation

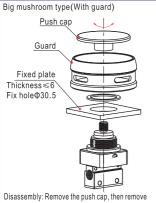
1. Mounting way: by body, by panel I, by panel II, latching type, mushroom type. Please refer to the following picture:

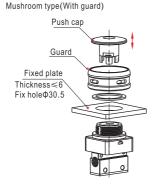




screw.







Disassembly: Remove the push cap, then remove the guard.

Assembly: Install the guard, then to tighten the push cap.

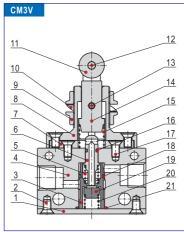
Assembly: Install the guard, then to tighten the push cap.

- 2. The control set is made of engineering plastic which only allows manual operation and switching valves through metal impact is forbidden.
- 3. The series of CM3B, CM3L, CM3V, CM3R, CM3PM, CM3PMS, CM3PMX, CM3PF, CM3PP get the function of automatic restoration. The hand valves of CM3Y, CM3HS, CM3HD, CM3PL are in type of manual restoration. CM3PL will be restored by turning the revolve button after being pressed into orientation.
- 4. Pay attention to the reversing stroke. The reversing stroke can not surpass its stroke stipulated in stroke control table when the direction-change of the valve is forced by any external forces, otherwise it will cause the damage of the valve.

Туре	Spool stroke	Button (Roller\ Handle) stroke	Туре	Spool stroke	Button (Roller\ Handle) stroke
CM3B05(06)	1.5~3.0	-	CM3B08	2.4~4.0	_
CM3R05(06)	1.5~2.5	3.0~4.8	CM3R08	2.4~3.2	6.8~9.0
CM3L05(06)	1.5~2.3	3.0~4.8	CM3L08	2.4~3.2	7.2~9.7
CM3V05(06)	1.5~3.0	2.7~4.2	CM3V08	2.4~4.0	2.6~4.2
CM3Y05(06)	1.5~2.5	3.0~4.8	CM3Y08	2.4~3.2	6.8~9.0
CM3PL05(06)	1.5~2.5	4.0~5.0	CM3PL08	2.4~3.5	4.0~5.0
CM3PP05(06)	1.5~3.0	4.0~5.5	CM3PP08	2.4~4.0	4.0~5.5
CM3PF05(06)	1.5~3.0	4.0~5.5	CM3PF08	2.4~4.0	4.0~5.5
CM3HS05(06)	1.5~3.0	4.0~5.5	CM3HS08	2.4~4.0	4.0~5.5
CM3HD05(06)	1.5~3.0	4.0~5.5	CM3HD08	2.4~4.0	4.0~5.5
CM3PM05(06)	1.5~3.0	4.0~5.5	CM3PM08	2.4~4.0	4.0~5.5
CM3PMS05(06)	1.5~3.0	4.0~5.5	CM3PMX08	2.4~4.0	4.0~5.5
CM3PMX05(06)	1.5~3.0	4.0~5.5	CM3PMX08	2.4~4.0	4.0~5.5

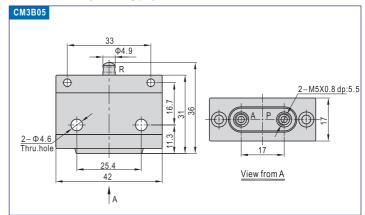
- 5. The CM3L can only switch the valve in single direction(impact from left to right). The impact from the other direction (from right to left) is invalid.
- $6.\ Control\ joint\ combination\ can\ be\ ordered\ individually.\ Please\ refer\ to\ external\ specification.$

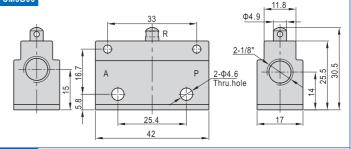
Inner structure

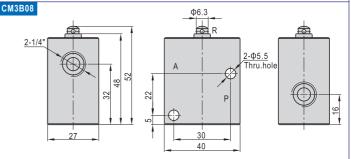


No.	Item	No.	Item
1	Fixing plate	12	Shaft
2	Screw	13	Lock pin
3	Spacer	14	Roller bracket
4	Body	15	Spring
5	Spring	16	O-ring
6	Spool	17	Screw
7	Connerting gasket	18	O-ring
8	connecting holder	19	Bottom cover gasket
9	Clamping nut	20	Spring
10	Spring gasket	21	O-ring
11	Roller		

Dimension (Basic type)



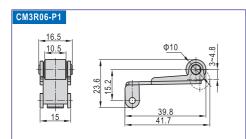




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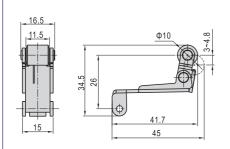
CM3 Series

Control set dimension



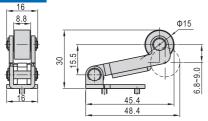
Note: CM3R06 control joint, which used in CM3R05 and CM3R06, can not be ordered individually. It should be matched with basic type.

CM3L06-P1



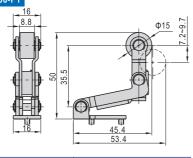
Note: CM3L06 control joint, which used in CM3L05 and CM3L06, can not be ordered individually. It should be matched with basic type.

CM3R08-P1



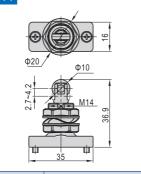
Ordering code	CM3R08-P1
Туре	CM3R08 roller type control set
Applicable products	CM3R08

M3L08-P1



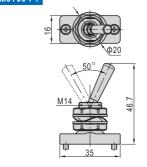
Ordering code	CM3L08-P1
Туре	CM3L08 roller type control set
Applicable products	CM3L08

CM3V06-P1



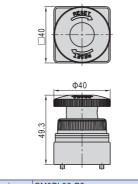
	CM3V06-P1
	CM3V vertical type control set
Applicable products	CM3V05 CM3V06 CM3V08

CM3Y06-P1



Ordering code	CM3Y06-P1
Туре	CM3Y lever type control set
Applicable products	CM3Y05 CM3Y06 CM3Y08

CM3PL06-P2



control set(red)
Jonition Settled)
CM3PL08

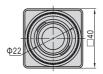
CM3PP06-P□





Ordering code	CM3PP06-P1
Туре	CM3PP protruding type control set(green)
Applicable products	CM3PP05 CM3PP06 CM3PP08
Ordering code	CM3PP06-P2
Туре	CM3PP protruding type control set(red)
Applicable products	CM3PP05 CM3PP06 CM3PP08
Ordering code	CM3PP06-P3
Туре	CM3PP protruding type control set(black)
Applicable products	CM3PP05 CM3PP06 CM3PP08
Ordering code	CM3PP06-P4
Туре	CM3PP protruding type control set(yellow)
Applicable products	CM3PP05 CM3PP06 CM3PP08

CM3PF06-P□





Ordering code	CM3PF06-P1
Туре	CM3PF flat type control set(green)
Applicable products	CM3PF05 CM3PF06 CM3PF08
Ordering code	CM3PF06-P2
Туре	CM3PF flat type control set(red)
Applicable products	CM3PF05 CM3PF06 CM3PF08
Ordering code	CM3PF06-P3
Туре	CM3PF flat type control set(black)
Applicable products	CM3PF05 CM3PF06 CM3PF08
Ordering code	CM3PF06-P4
Туре	CM3PF flat type control set(yellow)
Applicable products	CM3PF05 CM3PF06 CM3PF08

Service COS P

CM3

Control valve (3/2 5/3 way)

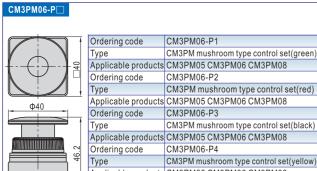
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CM3HD06 type

CM3 Series



CM3

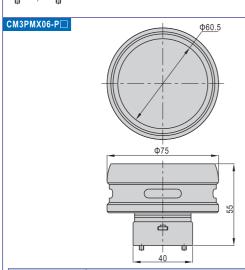


CM3HS06-P

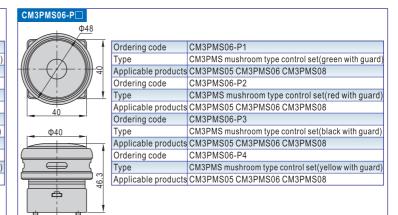


Ī	C	Ordering code	CM3HS06-P1
,	T	Гуре	CM3HS selector type control set(green)
]	P	Applicable products	CM3HS05 CM3HS06 CM3HS08
	(Ordering code	CM3HS06-P2
•	T	Гуре	CM3HS selector type control set(red)
	P	Applicable products	CM3HS05 CM3HS06 CM3HS08
	C	Ordering code	CM3HS06-P3
1	T	Гуре	CM3HS selector type control set(black)
	P	Applicable products	CM3HS05 CM3HS06 CM3HS08
	(Ordering code	CM3HS06-P4
	T	Гуре	CM3HS selector type control set(yellow)
	P	Applicable products	CM3HS05 CM3HS06 CM3HS08

Applicable products CM3PM05 CM3PM06 CM3PM08



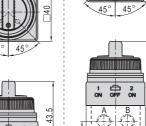
Ordering code	CM3PMX06-P1
Туре	CM3PMX big mushroom type control set(green with guard)
Applicable products	CM3PMX05 CM3PMX06 CM3PMX08
Ordering code	CM3PMX06-P2
Туре	CM3PMX big mushroom type control set(red with guard)
Applicable products	CM3PMX05 CM3PMX06 CM3PMX08
Ordering code	CM3PMX06-P3
Туре	CM3PMX big mushroom type control set(black with guard)
Applicable products	CM3PMX05 CM3PMX06 CM3PMX08
Ordering code	CM3PMX06-P4
Туре	CM3PMX big mushroom type control set(yellow with guard)
Applicable products	CM3PMX05 CM3PMX06 CM3PMX08

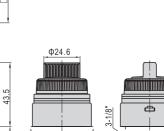


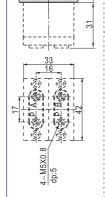
25.5

CM3HD06-P□ CM3HD05 type









45° 45°		CM3HD08 type
1 2 2 (5) (7) (7) (7) (7) (7) (7) (7) (7) (7) (7	Φ24.6	
22 44	40	16

Ordering code	CM3HD06-P1
Туре	CM3HD double-selector type control set(green)
Applicable products	CM3HD05 CM3HD06 CM3HD08
Ordering code	CM3HD06-P2
Туре	CM3HD double-selector type control set(red)
Applicable products	CM3HD05 CM3HD06 CM3HD08
Ordering code	CM3HD06-P3
Туре	CM3HD double-selector type control set(black)
Applicable products	CM3HD05 CM3HD06 CM3HD08
Ordering code	CM3HD06-P4
Туре	CM3HD double-selector type control set(yellow)
Applicable products	CM3HD05 CM3HD06 CM3HD08

Note: CM3HD control joint can be ordered individually, but should be matched with the body of CM3HD.